

# **SOUTH PRODUCTION NOTES**

**Aug 19, 2015**  
**3-11 Shift notes**

**BASF EMPLOYEES**  
**266 Last Recordable**  
**200 Last Lost Time**

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952:**

Running batches now, it is taking a little longer to get the powder to the hopper. Programming changes have been made. Run until out of Purol.

## **#1 RC / AI 3952:**

Continue feeding, keep up with extruder.

## **#2 MED line / Cu 0860:**

Need to retrieve bags 16 and 17 from Lot 510. These will be next used on 0860 batches (contact Justin when found).

## **#2 RC/ Cu 0860:**

Hold. Calciner is down for trunnion roller repair.

## **#3 MED line / D-1702 done, D 0715 next:**

Cleaning (D 0715 next, clean-up sheet on GL desk).  
Install new auger, walk through with engineer and make sure clean enough and ready. Plan will be to make 2-3 batches of AI 3952 to "flush" MED system before running D 0715.

## **#3 RC / D-1702:**

Calciner was reversed on 2<sup>nd</sup> shift Monday. Still needs to be cleaned.

## **#4 RC / D-0222 next**

Lots of work still needs to be done on the calciner. Feed end overflow hopper was packed with material due to running water thru calciner before cleaning. Still have some crusted material on the tube. Will need engineer to look at and advise what is left to do (Grodecki will inspect Wednesday afternoon)  
The purge air/thermowell tube still needs cleaned off and the screener needs to be reassembled.  
And if the blowdowns have been fixed? Work order was written a while ago.  
Need an alternate oversized screen size. Cannot locate 2M, use 3M or Grodecki will advise

### **#5 RC / Cu 3818:**

Temps down, Maintenance has removed the thermocouple and knockers from the calciner....contractors also working on the 4 roto-locks around the calciner. The thermocouple needs to be cleaned.  
No Cleaning has been started  
Clean up sheet on GL desk.

### **#6 RC & Dryer / D 1756**

North pump was confirmed to be circulating, but when feed was restarted to the calciner the stack began to exhaust again. Elliott tried manipulating the fresh air control valve to get the exhaust to settle, but exhaust began to come out of calciner feed end. Bodmann notified, feed is down until this can be resolved.

### **West Pfaudler / D-0222 done, cleaning**

Continue clean-up on pfaudler...follow sheet. Kirby scheduled to rinse all piping from red and white tanks, flush pfaudler one more time.

### **East Pfaudler/ D 1756:**

Hold until #6 and sly issues resolved.

### **6 Tank:**

Tank empty

### **7 Tank: KLP solution**

Tank was emptied. Needs quick rinse to tote, then send tote to solid waste.

### **National Dryer / D-0222.**

Shirmer blasted belt, need to perform quick rinse and should be done.

### **PK Blender: 3915 Pill Mix done, Catoxid next**

Last two pill mix batches made, will switch to Catoxid next.

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

### **Abbe Blender: D 5206 is next**

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Need to install a new HF Pump soon. WOW

**Tower 3 / E 474:**

Running. Continue.

**NOTE:** Continue QVAM drum leveling. DO NOT CLOSE LAST DRUM as we need to add all lab samples to the last drum.

**Tower 6 / Cu 0860:**

Tower running. Will be down maybe late Wednesday night

**North Screener / Cu 0860:**

Continue on. Still a lot of totes on the line.

**South Screener / E 474 next:**

Switching to E 474. Top has been removed. Needs to be put back together.

**#2662 (west) Pill Machine / AI-3915:**

Continue.

**#2664 (east) Pill Machine / AI-3915:**

Electrician worked on protection fault issue, Ok now and running again.

**TK #2 / V 2010:**

Done.

**TK #4 / Cu 0540 finishing, 2508 next:**

Finished unloading. Continue changeover.

**Harrop Kiln / AI 3920:**

Loading and Unloading.

**Building 27 Belt Filter / 5020:**

Continue as we have manpower.

**PRODUCTION PRIORITIES:**

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tabletting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers